

SISTEMA DI ASSICURAZIONE QUALITA' MODULI



Codice	Rev.	Titolo	Emissione	pag
M-104-05	02	TABELLA AQL	20/01/2015	1/1

Quantità	N° pezzi prelevati	AQL 0.10	AQL 0.15	AQL 0.25	AQL 0.40	AQL 0.65	AQL 1.0	AQL 1.5	AQL 2.5	AQL 4.0	AQL 8.5	AQL 10	AQL 15	AQL 25
		Ac - Re	Ac - Re	Ac - Re	Ac - Re	Ac - Re	Ac - Re	Ac - Re	Ac - Re	Ac - Re	Ac - Re	Ac - Re	Ac - Re	Ac - Re
2 ...	8	●	●	●	●	●	●	●	●	●	●	●	↓	●
9 ...	15	2 4	●	●	●	●	●	●	●	●	●	↓	0.2 1.2	0.3 3.4
16 ...	25	3 5	●	●	●	●	●	●	●	●	↓	0.2 1.2	0.3 3.4	1.4 4.5
26 ...	50	5 10	●	●	●	●	●	●	●	↓	0.2 1.2	0.3 3.4	1.4 4.5	2.5 6.7
51 ...	90	8 16	●	●	●	●	●	●	↓	0.2 1.2	0.3 3.4	1.4 4.5	2.5 6.7	3.7 8.9
91 ...	150	15 26	●	●	●	●	●	↓	0.2 1.2	0.3 3.4	1.4 4.5	2.5 6.7	3.7 8.9	5.9 12.13
151 ...	280	20 40	●	●	●	●	↓	0.2 1.2	0.3 3.4	1.4 4.5	2.5 6.7	3.7 8.9	5.9 12.13	7.11 18.19
281 ...	500	32 64	●	●	●	↓	0.2 1.2	0.3 3.4	1.4 4.5	2.5 6.7	3.7 8.9	5.9 12.13	7.11 18.19	11.16 26.27
501 ...	1200	50 100	●	●	●	↓	0.2 1.2	0.3 3.4	1.4 4.5	2.5 6.7	3.7 8.9	5.9 12.13	7.11 18.19	11.16 26.27
1201 ...	3200	80 160	●	●	↓	0.2 1.2	0.3 3.4	1.4 4.5	2.5 6.7	3.7 8.9	5.9 12.13	7.11 18.19	11.16 26.27	↑
3201 ...	10000	125 250	●	↓	0.2 1.2	0.3 3.4	1.4 4.5	2.5 6.7	3.7 8.9	5.9 12.13	7.11 18.19	11.16 26.27	↑	
10001 ...	35000	200 400	↓	0.2 1.2	0.3 3.4	1.4 4.5	2.5 6.7	3.7 8.9	5.9 12.13	7.11 18.19	11.16 26.27	↑		
35001 ...	150000	315 800	0.2 1.2	0.3 3.4	1.4 4.5	2.5 6.7	3.7 8.9	5.9 12.13	7.11 18.19	11.16 26.27	↑			
1500000 ...	500000	500 1000	0.3 3.4	1.4 4.5	2.5 6.7	3.7 8.9	5.9 12.13	7.11 18.19	11.16 26.27	↑				
>	500000	800 1600	1.4 4.5	2.5 6.7	3.7 8.9	5.9 12.13	7.11 18.19	11.16 26.27	↑					

LEGENDA: Ac= accettato Re=riutato